



## Innercoat® & Guard-Wrap™

Hot-Applied Coating and Wrapping System for new service installations, field patching, weld cutbacks and pipeline reconditioning.



*Pipe surface is wire brushed to remove loose scale, rust and dirt.*



*Finished application of Innercoat® wax is overwrapped with Guard-Wrap™ wrapper.*



*A thin coating of Innercoat can then be applied over the Guard-Wrap for additional protection.*

The combination of Innercoat hot-applied wax and Guard-Wrap™ patch wrapper is used to prevent corrosion of underground metal structures. Innercoat® is a microcrystalline wax blend that has been successfully used as a pipe coating for over 50 years. Innercoat hot wax coating is ideally suited for the job of protecting against corrosion. It has first-rate waterproofing characteristics because of its low moisture absorption and low rate of moisture transmission. Also, it is an exceptional dielectric barrier with high electrical resistance. When heated to a liquid for application to the pipe surface, Innercoat has an oil-like consistency that penetrates the pores of the metal, thoroughly wetting the surface. Even after hardening, it continues to be pliable or "live," allowing the wax coating to "flex" with the pipe as it moves due to underground stress and temperature variations. It is inert and will not change in character or composition over time,

as well as being resistant to chemicals and bacteria commonly found in soils. Innercoat is applied hot, but quickly cools and hardens and can be backfilled immediately after application of Guard-Wrap patch wrapper.

Guard-Wrap is composed of a plastic mat and film, saturated with microcrystalline wax that is used to provide additional mechanical protection against backfill stress and impact, while also providing an additional dielectric barrier. Because of its conformability to irregular shapes, it is an excellent wrapper for fittings as well as straight pipe. Guard-Wrap is composed of inert materials that will not deteriorate underground, and is resistant to chemicals and bacteria commonly found in soils.

Innercoat and Guard-Wrap in combination are outstanding anticorrosion materials for new service installations, field patching, weld seam cutbacks and pipeline reconditioning.

# Innercoat®

## Description:

Innercoat is a blend of microcrystalline waxes designed to provide the most desirable corrosion resistance, adhesion and wetting characteristics. It is hot-applied directly to the pipe surface and is always over-wrapped with a recommended Trenton wrapper depending on the type of application. Its ease of application and "forgiving" character in difficult applications make it an ideal all-purpose pipe coating.

## End Use:

To protect straight pipe or irregular metal surfaces from corrosion. It can be used for new services, field patching, weld cutbacks and pipeline reconditioning.

## Application Procedures:

Clean pipe surface free of loose rust and scale, loose coating, dirt, grease, moisture and other foreign matter. Heat Innercoat to between 250° and 350°F in summer and between 350° and 500°F in winter to ensure proper adhesion. Then pour or brush Innercoat directly onto the clean and dry surface. For straight pipe use the "granny rag" method. Once Innercoat is applied, wrap with Guard-Wrap. A thin coating of Innercoat can then be applied over the Guard-Wrap for additional protection.

## Packaging:

47 lb. block (1 block per case)

7½ lb. blocks (6 per case) 45 lbs/case

7½ lb. blocks, quartered (6 per case) 45 lbs/case

## Specifications:

Color	Brown
Specific gravity at 77 °F.	.88-.94
Flash point, min.	500 °F.
Melting point	160-175 °F.
Penetration at 77 °F.	26-50
Dielectric strength	100 volts/mil

## Advantages:

- An effective pipe coating proven by over 50 years' field use
- Excellent corrosion barrier
- Low moisture absorption and transmission
- Excellent dielectric barrier
- Excellent wetting and adhesion properties
- Excellent ductility
- Permanently inert
- Resistant to chemicals and bacteria commonly found in soils
- Easy to apply
- Compatible with other coating materials
- Can be reheated without altering composition
- No primers required
- No waiting before backfilling
- No dangerous fumes
- Nontoxic, noncarcinogenic
- Packaged in convenient 7½ lb. blocks or 47 lb. block

# Guard-Wrap™

## Description:

Guard-Wrap is a pipe wrap consisting of a spun plastic mat saturated with microcrystalline wax to which a dielectric film is laminated, also with a microcrystalline wax. Guard-Wrap is completely conformable and has excellent dead-fold properties (like aluminum foil when crumpled up) making it ideal for irregular fittings as well as straight pipe.

## End Use:

It is used as a protective wrapper over Innercoat and provides mechanical strength against backfill stress while also contributing an added dielectric barrier.

## Application Procedure:

Pre-apply Innercoat to the pipe surface and then spiral wrap or cigarette wrap Guard-Wrap over the Innercoat. Guard-Wrap can be used as a "granny rag". Guard-Wrap can also be dipped in hot Innercoat and applied in pieces to irregular surfaces that have been previously coated.

## Packaging:

In cardboard cartons containing 50 sq. yds.

6" x 150' rolls (6 rolls per carton)

12" x 150' rolls (3 rolls per carton)

9" x 150' rolls (4 rolls per carton)

18" x 150' rolls (2 rolls per carton)

## Specifications:

Color	Brown
Saturant melt point	135-150 °F.
Plastic membrane	.5 mil
Thickness	10-14 mils
Dielectric strength	3500 volts minimum

## Advantages:

- Withstands hot-application temperatures
- A two-part wrapper (plastic mat and film) for extra mechanical strength
- Excellent dielectric strength
- Conformable to irregular shapes
- Composed of inert materials
- Resistant to chemicals and bacteria

## Estimated Quantity Required (Hand Application)

Pipe Size	Innercoat Pounds/100 ft.*	Guard-Wrap Square yards/100 ft.
4	50	18
6	75	26
8	100	34
10	125	42
12	150	49
16	200	69
18	225	76
20	250	84
22	275	93
24	300	102
26	325	110
30	375	135
34	425	144
36	450	153

\*Add 25% to Innercoat quantity if a final floodcoat is used over the Guard-Wrap.



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