SCAR GUARD® TOUGHEST FIELD-APPLIED ARO



The patented Scar-Guard® line of products was designed to protect field joint coatings from Description the abrasion stresses and scarring of directional drilling, HDD and boring. Scar-Guard creates an abrasion resistant, sacrificial outer laminate which protects pre-approved field joint coatings and mainline coating such as epoxies, shrink sleeves, and FBE. Controlled set times, packaging and extreme conformability provide for efficient installations in any project environment. The Scar-Guard line of products minimize the potential for costly spot repairs or repulling pipe while providing the best mechanical protection of the underlying field-joint and mainline coatings. U.S. Patent #8522827 **Typical Applications** · Field applied ARO Mainline coating protection · HDD, thrust boring, and micro-tunneling Aggressive soil conditions **Product Line** · Eliminate coating damage Controlled set time **Benefits** • Non-hazardous 100% solids content Smooth profile · Outstanding abrasion, gouge, & impact resistance **Cure Schedule Material Properties** Laminate Properties 75°F (24°C) Product Category Thickness Resin Application Working Set Type Temperature Time Time (per Layer) MCU 32° to 150°F (0° to 65°C) Scar-Guard 0.034" 12 min 30 min Scar-Guard SYS 0.013" MCU 32° to 150°F (0° to 65°C) 8 min 28 min Scar-Guard E 0.034" 50° to 250°F (10° to 121°C) 2.5 hr Epoxy 65 min Impact Abrasion Gouge Mechanical Product Resistance Resistance Resistance **Properties** Category ASTM-G14 (100 mils) Partech (50 kg load) ASTM D-4060 (cycles / mil) Scar-Guard 47.6 J (421 in-lb) 1.667 Pass Scar-Guard SYS 48.7 J (431 in-lb) Pass 1.467 Scar-Guard E 3.333 21.7J (192 in-lb) Pass





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Surface Preparation	Roughen existing coating to degloss before application of Scar-Guard.
Installation	Installation shall be in accordance with NRI's product specific installation guides, latest revision. Quality control inspection during and after installation of the system shall be performed per NRI's Installation Validation Procedure: Quality Control Records, latest revision.
Cleanup and Safety	Refer to the most recent SDS, latest revision, containing physical, ecological, toxicological, and other safety-related data.
Shelf Life	MCU: 12 months with proper storage Epoxy: 12 months with proper storage
Storage Conditions	 MCU: Store in original, unopened packaging in a cool, shaded area at ambient temperature of 72°F (23°C). Epoxy: Store in original, unopened containers, indoors at a max temperature of 95°F (35°C). Fabric: Store in original packaging, away from moisture or contaminants at temperatures below 100°F (38°C).
Warranty	©Neptune Research Inc. (NRI), NRI®, Scar-Guard®, Scar-Guard®E, and Scar-Guard®SYS are registered trademarks of NRI. NRI utilizes a process of continuous product improvement for all products. While we do strictly adhere to our products' specifications, we routinely implement product improvements. Therefore, please contact your local NRI distributor or office for the most current product specifications. NRI warrants the quality of this product when used according to directions. Apply protective coatings per company standards. User shall determine suitability of product for use and assumes all risk. The seller will not accept liability for more than product replacement.



